

5 firing said green sheet laminated body on which said shrinkage suppression  
6 sheet is formed on the at least one face; and

7 removing said shrinkage suppression sheet by spraying ceramic powder and  
8 water together with compressed air onto said shrinkage suppression sheet on the at least  
9 one face of said green sheet laminated body after firing;

10 wherein said ceramic powder comprises the same ceramic material as said  
11 shrinkage suppression sheet.

1 4. (Twice Amended) The method for manufacturing a multi-layered ceramic  
2 substrate as defined in Claim 1, wherein said compressed air has a pressure between  
3 3.0 and 5.5 kg/cm<sup>2</sup>.

1 5. (Once Amended) The method for manufacturing a multi-layered ceramic  
2 substrate as defined in Claim 1, wherein the mean particle size of the particles of said  
3 ceramic powder is not greater than 10  $\mu$ m.

1 7. (Twice Amended) The method for manufacturing a multi-layered ceramic  
2 substrate as defined in Claim 1, wherein said shrinkage suppression sheet is formed on  
3 both faces of said unfired green sheet laminated body and said ceramic powder and  
4 water is sprayed together with said compressed air onto said shrinkage suppression  
5 sheet on both faces of said green sheet laminated body simultaneously after firing.

sub B<sup>2</sup> → 9. (Three Times Amended) A method for manufacturing a multi-layered  
ceramic substrate, said method comprising the steps of:

3 forming a shrinkage suppression sheet comprising a ceramic material on two  
4 faces of an unfired green sheet laminated body;

5 firing said green sheet laminated body; and

6 removing said shrinkage suppression sheet by spraying a mixture of ceramic

7 powder and water together with compressed air onto at least one of the two faces of  
8 said green sheet laminated body, after firing;

9 wherein said ceramic powder comprises the same ceramic material as said  
10 shrinkage suppression sheet.

1 10. (Twice Amended) The method for manufacturing a multi-layered ceramic  
2 substrate as defined in Claim 9, wherein the compressed air has a pressure between 3.0  
3 and 5.5 kg/cm<sup>2</sup>.

Please add the following new claims:

1 14. (newly presented) The method for manufacturing a multi-layer ceramic  
2 substrate as defined in Claim 3, wherein said ceramic material is alumina.

1 15. (newly presented) The method for manufacturing a multi-layer ceramic  
2 substrate as defined in Claim 7, wherein said ceramic material is alumina.

1 16. (newly presented) The method for manufacturing a multi-layer ceramic  
2 substrate as defined in Claim 9, wherein said ceramic material is alumina.